



BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908

NOTICE OF ACCEPTANCE (NOA)

Andersen Corporation
100 Fourth Avenue North
Bayport, MN 55003

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: AFFW 806 Springline Aluminum & Fiberglass Clad Wood Fixed Window

APPROVAL DOCUMENT: Drawing No. Dade-11050, titled "Unit Assembly, Arch Flexiframe 806", sheets 1 through 2, prepared, signed and sealed by Richard Boyette, P.E., dated 6/10/99, bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: None

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

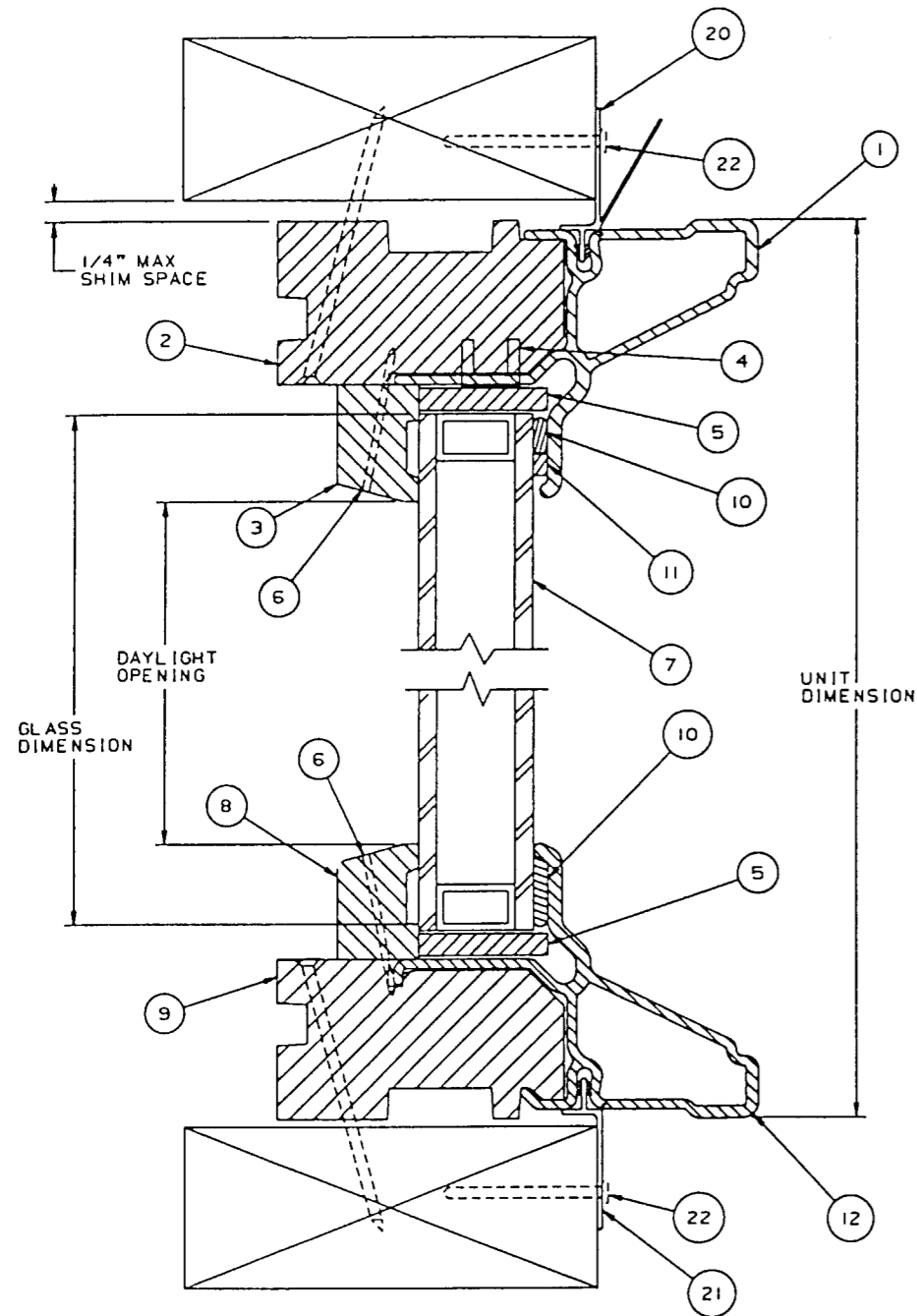
ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews** NOA # 99-0426.03 and, consists of this page 1 as well as approval document mentioned above. The submitted documentation was reviewed by **Raul Rodriguez**.



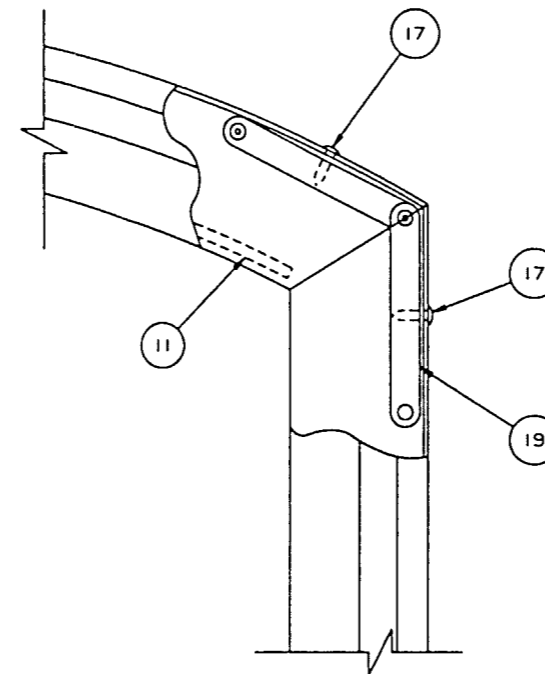
NOA No 02-0603.02
Expiration Date: June 1, 2007
Approval Date: July 11, 2002
Page 1



SECTION A-A

HEIGHT			
AFFW 806	81.188	79.75	84.500
UNIT	GLASS	DAYLIGHT	UNIT
DES.	DIMENSION	OPENING	DIMENSION

WIDTH			
AFFW 806	91.813	90.375	95.125
UNIT	GLASS	DAYLIGHT	UNIT
DES.	DIMENSION	OPENING	DIMENSION

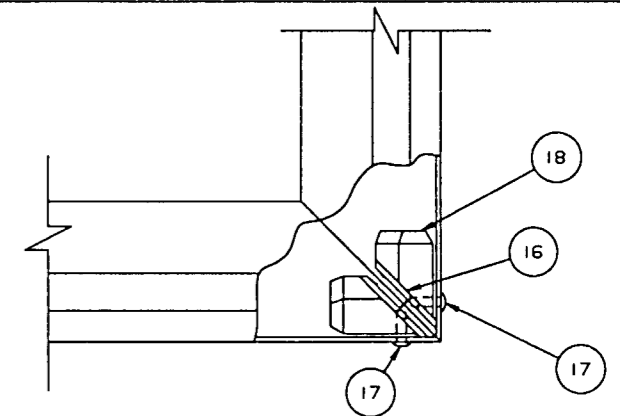


VIEW "X"

23	SCREWS, #10 X 2"	-	-	-	-
22	NAILS, 1-5/8" ROOFING	-	GALV.	-	-
21	FLANGE, SIDES & SILL	12090	VINYL	1.644	.430
20	FLANGE, HEAD	11080	VINYL	1.644	.430
19	CORNERLOCK, ADJUSTABLE	11027	PLASTIC	3.750	.771
18	CORNERLOCK - 90°	11029	PLASTIC	1.750	1.750
17	SCREW, #8 X 5/8"	3621000	-	-	-
16	SEALANT, SILICONE	MD50013	-	-	-
15	STOP, SIDE GLASS	12015	WOOD	1.000	.719
14	COVER, SIDE FRAME	11024	PULTRUDED	2.390	3.145
13	JAMB, SIDE	11023	WOOD	1.381	2.500
12	COVER, SILL FRAME	11024	PULTRUDED	2.390	3.145
11	SPACER, GLASS LATERAL	11084	FOAM	.250	.250
10	SEALANT, SILICONE	MD50009	-	-	-
9	JAMB, SILL	11023	WOOD	1.381	2.500
8	STOP, SILL GLASS	12015	WOOD	1.000	.719
7	GLASS	00055	-	-	-
6	NAIL, 1-1/2" X 16 GA.	4220149	-	-	-
5	SPACER, GLASS	20065	VINYL	1.000	.425
4	STAPLE, 3/8" X 1/2"	-	-	-	-
3	STOP, HEAD ARCH GLASS	12013	WOOD	1.000	.719
2	JAMB, HEAD ARCH	29013	WOOD	1.391	2.531
1	COVER, HEAD ARCH	12001	ALUMINUM	2.359	1.859
ITEM NO.	DESCRIPTION	DRAWING	MATERIAL	HEIGHT	WIDTH

DRAWING REFERENCE LIST

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 02-06 03.02
Expiration Date June 1, 2007
By *[Signature]*
Miami Dade Product Control
Division

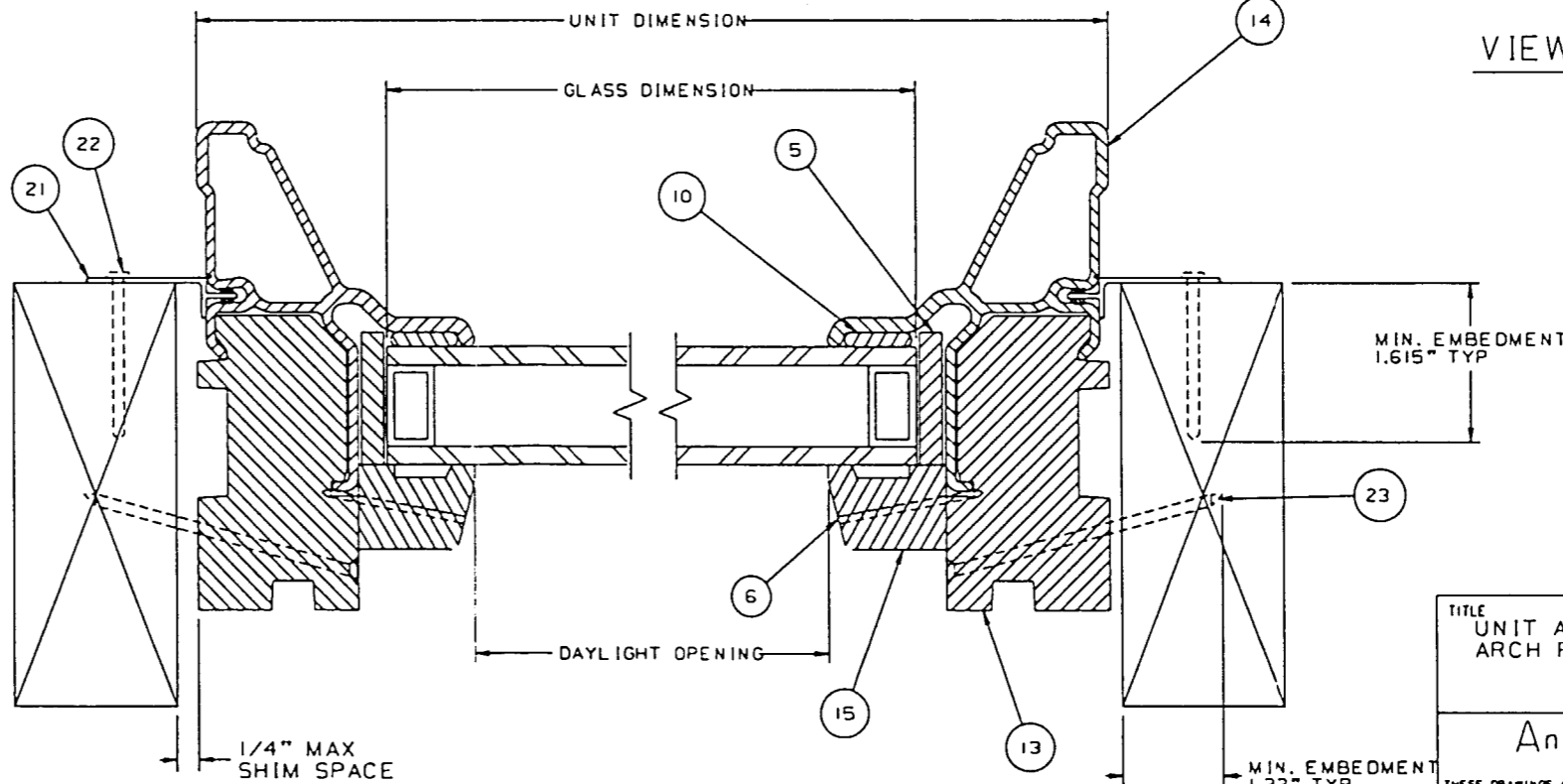


VIEW "Z"

APPROVED AS COMPLYING WITH THE
SOUTH FLORIDA BUILDING CODE
DATE July 15, 1999
BY *[Signature]*
PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE
ACCEPTANCE NO. 99-0426-03

RICHARD BOYETTE
FL Civil PE #42485
4031 Coconut Blvd
Royal Palm Bch FL 33411
(561) 790-5766 Voice / Fax

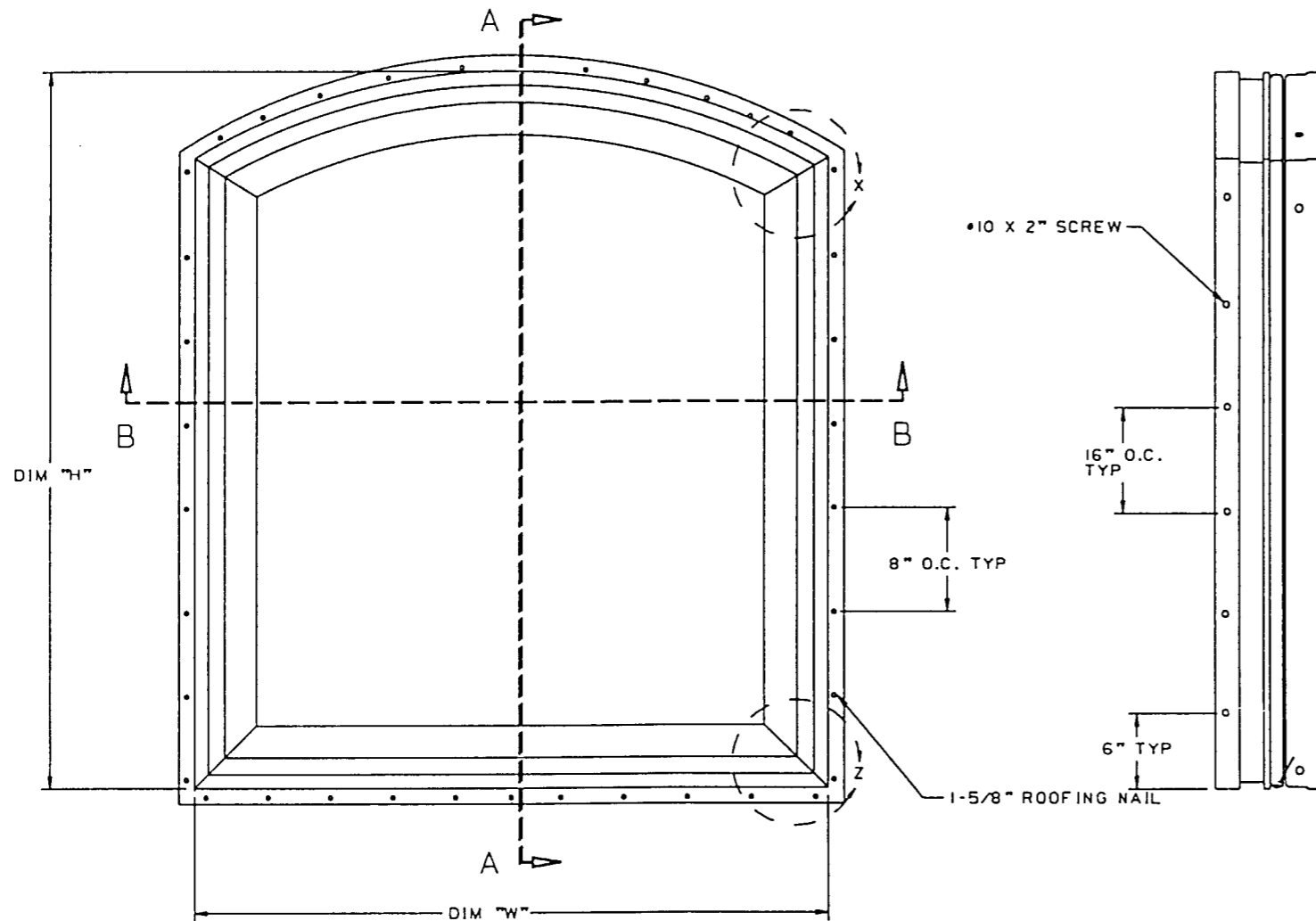
[Signature]
6/6/99



SECTION B-B

TITLE UNIT ASSEMBLY, ARCH FLEXIFRAME 806	
Andersen Corporation Bayport, Minnesota 55003	
THESE DRAWINGS ARE PROVIDED AS A SERVICE BY ANDERSEN CORPORATION FOR THE BENEFIT OF ITS CUSTOMERS. FINAL RESPONSIBILITY FOR ACCURACY OF DESIGN, FINAL SPECIFICATIONS, DRAWINGS AND FOR THE ACTUAL INSTALLATION SUGGESTED BY THESE DRAWINGS LIES WITH THE ARCHITECT, ENGINEER AND/OR CONTRACTOR.	
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APPROVE/DATE 4-15-99	DRAWING NUMBER DADE-11050-806
SHT. 2	OF 2

99-0426.03



AFFW 806	95.125	84.484
UNIT	DIM "W"	DIM "H"
DES.		

AFFW 806	5	8
UNIT	* OF SCREWS	* OF NAILS
DES.	THROUGH EACH	THROUGH EACH
	SIDE JAMB	SIDE JAMB

AFFW 806	6	11
UNIT	* OF SCREWS	* OF NAILS
DES.	THROUGH	THROUGH
	HEAD/SIL	HEAD/SIL
	JAMB	JAMB

FRAME & PANEL FASTENERS LIST		
BEAD	SILICONE SEALANT	SEALS MITERED JAMB CORNERS
12-15	*10 X 2"	FASTENS UNIT INTO OPENING THROUGH JAMBS
BEAD	SILICONE SEALANT	SECURES GLASS TO FRAME COVER
18-33	NAILS, 1-5/8" ROOFING	FASTENS UNIT INTO OPENING THROUGH FLANGES
A/R	NAILS, 1-1/2" X 16 GA	FASTENS GLASS STOPS TO FRAME
4	STAPLES, 3/8" X 1/2"	FASTENS FRAME COVER TO FRAME
BEAD	GLUE	FASTENS FRAME COVER TO FRAME
8	SCREWS, #8 X 5/8"	FASTENS CORNERLOCKS TO FRAME
12	*6 X 2" SCREW	FASTENS FRAME CORNERS
QTY.	DESCRIPTION	LOCATION

APPROVED AS COMPLYING WITH THE
SOUTH FLORIDA BUILDING CODE
DATE July 15, 1999
BY Manuel Sere
PRODUCT CONTROL DIVISION
BUILDING CODE COMPLIANCE OFFICE
ACCEPTANCE NO. 99-0426.03

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 02-0603.02
Expiration Date June 4, 2009
By [Signature]
Miami Dade Product Control
Division

RICHARD BOYETTE
FL Civil PE #42485
4031 Coconut Blvd
Royal Palm Bch FL 33411
(561) 790-5766 Voice / Fax
[Signature]
6/10/99

NOTES:

- INSTALLATION METHODS:
THE WINDOWS WERE INSTALLED WITHIN A 2" X 6" WOOD BUCK. A 3/4" PLYWOOD FACE WAS SECURED TO THE EXTERIOR OF THE BUCK. THE WINDOW NAILING FLANGE WAS FASTENED TO THE PLYWOOD FACE WITH 1-5/8" ROOFING NAILS SPACED 8" O.C. THE WINDOW IS ADDITIONALLY ANCHORED THROUGH THE FRAME WITH #10 X 2" LONG SCREWS SPACED 6" FROM EACH CORNER AND 16" O.C.
- STRUCTURAL DESIGN PRESSURE RATING IS +80/-80 PSF.
- GLAZING SPECIFICATIONS:
THE PANELS UTILIZE NOMINAL 1" HIGH PERFORMANCE INSULATING GLASS FABRICATED FROM TWO NOMINAL .236" CLEAR TEMPERED SHEETS AND A DESICCANT FILLED SPACER SYSTEM.
GLAZING METHOD: GLASS IS SET FROM THE INTERIOR AGAINST THE SILICONE BACKBEDDING. WOOD STOPS ARE POSITIONED AT THE INTERIOR AND SECURED WITH 1-1/2" LONG 15 GA. NAILS SPACED 8" O.C.. A SILICONE FILLET BEAD IS APPLIED ON THE EXTERIOR OF THE ARCH CLADDING.
- FRAME CONSTRUCTION:
FRAME MEMBERS CONSIST OF MOLDED PINE. THE JAMBS SILL CONTAIN A REINFORCED FIBERGLASS CLADDING THAT IS SNAPPED GLUED TO THE WOOD FRAME MEMBERS. THE ARCHED HEAD CONTAINS STRETCHED FORMED ALUMINUM THAT IS GLUED STAPLED AT FOUR POINTS ALONG THE ARCH. THE FRAME CORNERS WERE MITERED, SEALED WITH SILICONE, SECURED THROUGH THE WOOD WITH THREE 2" LONG FLATHEAD SCREWS PER CORNER. INJECTION MOLDED PLASTIC CORNER KEYS ARE POSITIONED AT EACH CORNER, SECURING THE EXTERIOR CLADDING. THE UPPER FRAME CORNERS CONTAIN ADJUSTABLE CORNER KEYS & THE LOWER FRAME CORNER KEYS ARE A ONE PIECE NON-ADJUSTING. TWO 5/8" STAINLESS SCREWS PER CORNER SECURE THE CLADDING & THE CORNER KEYS.
- GLASS BITE = .719".
- MIAMI-DADE COUNTY APPROVED IMPACT RESISTANT SHUTTERS ARE REQUIRED FOR INSTALLATION OF THIS UNIT.

TITLE
UNIT ASSEMBLY,
ARCH FLEXIFRAME 806

Andersen Corporation
Bayport, Minnesota 55003

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APPROVE/DATE 4-15-99	DRAWING NUMBER DADE-11050-806
SHT. 1 OF 2	